

Guide to Prefinish Celect Canvas

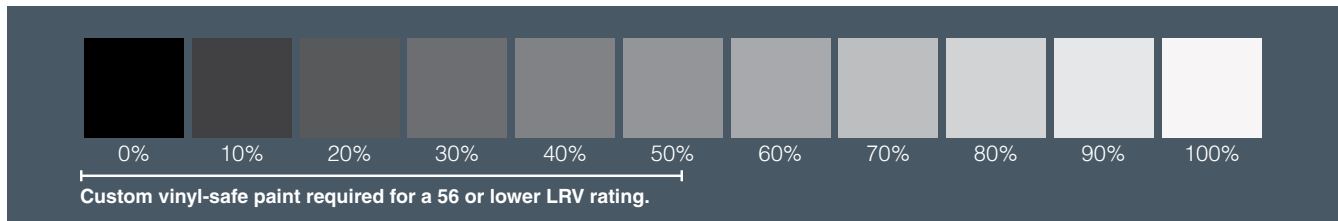
1. Recommended Coatings

- A.** We recommend use of a vinyl safe paint, from a reputable supplier.

For darker colors, typically those with a standard light reflective value (LRV) of 56 or lower, it is imperative that an alternate and approved solar reflective coating is used. These are typically referred to as “vinyl safe” paints or solar reflective coatings for PVC. Several reputable paint suppliers have product that meet these requirements, and have low heat buildup pigment packages that can be used with cellular PVC.

For light colors (LRV value of 57 or higher): we continue to recommend a vinyl safe paint. If you choose not to use a vinyl safe paint for these lighter colors, you may use a 100% acrylic latex paint (or a 100% acrylic latex paint with a urethane additive).

The range of colors available with Celect® Canvas Cellular Siding offers virtually endless opportunities to customize the look of any exterior.



- B.** Use only high quality acrylic latex paints; preferably vinyl safe paints.
- C.** We recommend consulting the paint manufacturer Tech Data Sheet (TDS) for their recommended paint mil thickness, application technique and dry/cure times and methods. This information differs by paint type, quality and manufacturer.

2. Recommended Curing

- A.** You can always air cure—rack the product until it is dry to package.
- B.** If you intend to use an oven, the oven temperature should be no hotter than 140°F.
- C.** If your system has IR heat, be VERY cautious to ensure there is limited exposure to the IR lamps as it will distort the surface very quickly - no more than 15 seconds of exposure.



3. Tips and Tricks—if you are using a spray or flood coat line:

- A.** Lap Siding - you might need to paint the side lock joint with a cup sprayer prior to running through a paint line.
- B.** Shake - to reach the depths of the grooves, you might need to spray the key ways from the back side prior to sending the shake through your paint line.
- C.** Board and Batten - with a floodcoat line it could be tricky to get proper coverage on the side of the batten - you may need to make adjustments.
- D.** Painting PVC product is a bit different than other materials. Keeping the product clean and dry is critical to success.
- E.** If you are having issues keeping the paint on the woodgrain, try adjusting your paint viscosity.

